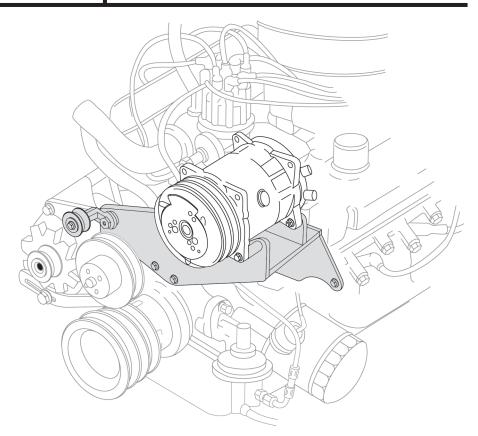
## 40-7379L Compressor Bracket

Ford 351C w/ or w/o Power Steering



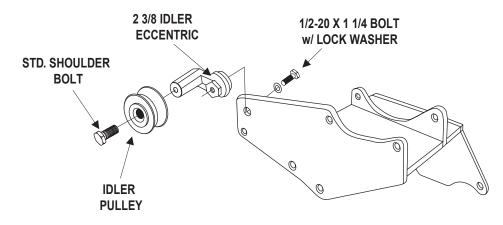
The 40-7379L compressor bracket is designed to mount a Sanden 508 or equivalent on the passenger side of a Ford 351C V-8 engine.

Installation requires a 2 Groove water pump pulley (if equipped with power steering) and a 3 groove crankshaft pulley.

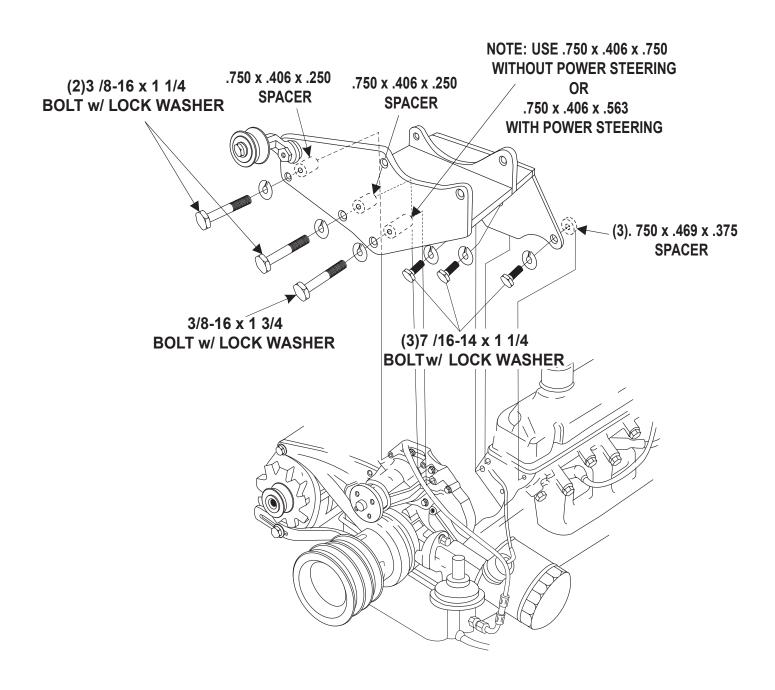


## **Bracket Installation**

- 1) Make sure engine is cool and release pressure in cooling system with radiator cap.
- 2) Remove engine fan, water pump pulley and belts. (Retain these parts)
- 3) Remove the top 3 water pump bolts. (Discard)
- 4) Attach Idler/pulley assembly to the compressor bracket



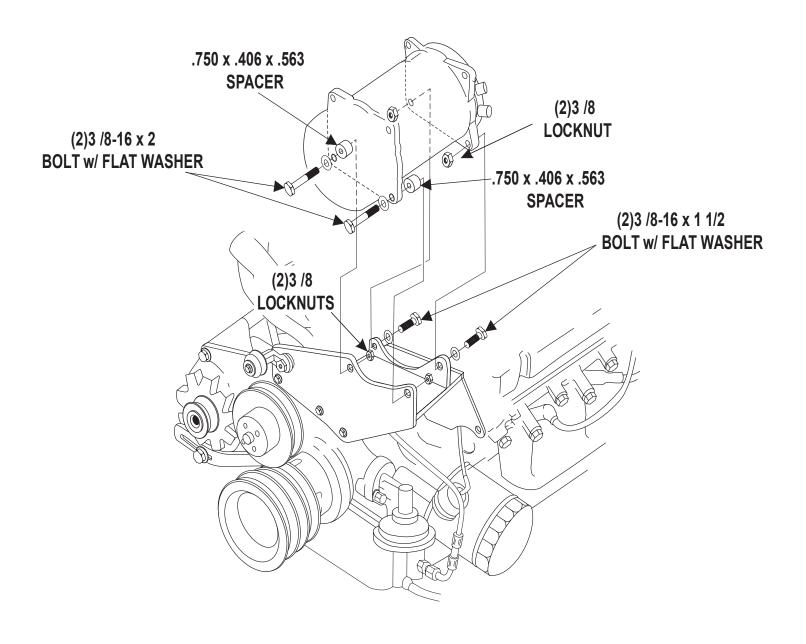
- 5) Attach compressor mounting bracket to engine.
  - a) The left and center holes will use (2) 3/8"-16 x 1-1/4" bolts, lock washers and .25 spacer between bracket and water pump.
  - b) Right hole will use 3/8"-16 x 1-3/4" bolt with lock washer and .75 spacer without power steering or .563 spacer with power steering between bracket and water pump.
  - c) Secure rear portion of the bracket to cylinder head with (3) 7/16"-14 x 1-1/4" bolts, lock washers and (3) .375 spacers between bracket and head.



6) Attach compressor to bracket.

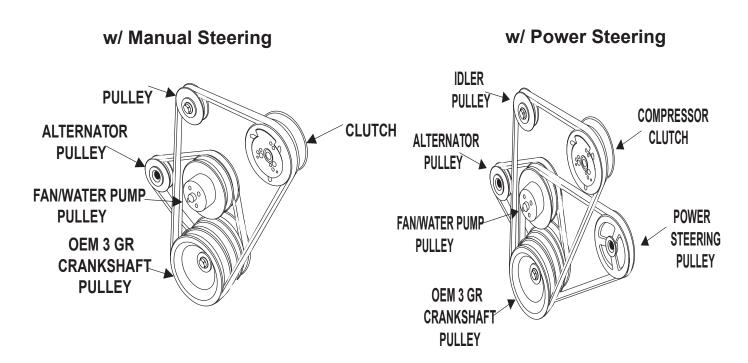
**Note:** Compressor may be mounted to bracket with fittings pointed up or to the side for additional hood clearance. Do Not Mount compressor with fittings points down.

- a) Use (2) 3/8"-16 x 2 Bolts w/ flat washer, .563 spacer and locknut to secure front ears of compressor the front bracket tabs.
- b) Use (2) 3/8"-16 Bolts w/ flat washer and locknut to secure rear compressor ears of compressor to rear tabs on mounting brackets



- 7) Tighten all mounting bolts to secure mounting bracket to engine and compressor to bracket.
- 8) Reinstall water pump pulley and engine fan.
- 9) Install belts as per diagram below. adjust to proper tension and tighten all bolts. **Note** (Belt not included) Normally the A/C belt size is 1/2" x 56 (Dayco) for engines with stock pulleys. Belt length may vary if using aftermarket pulleys.

## **Belt Routing Diagram**



- 10) Check to make sure belts are aligned properly.
- 11) Check radiator coolant level. Refill if needed.
- 12) Check to make sure all other items such as fan shroud, wire harness, hoses and other items are properly secured to prevent damage from other moving parts before starting engine.