

# 45-0124C

## Rotary Billit Control Chrome Face with 4 Knobs



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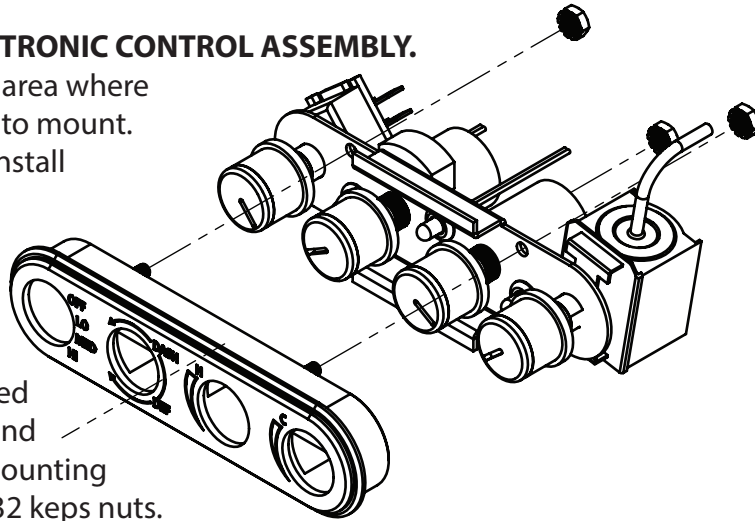
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### PREPARATION FOR INSTALLATION

- 1) Select area of dash to install control head.
- 2) Check for proper clearance behind dash and move (wires,cables,ect....) any objects that will interfere with installation of control head.

### INSTALLATION OF ROTARY ELECTRONIC CONTROL ASSEMBLY.

- 1) Cut out template, Place on area where you want the control head to mount.
- 2) Cut opening in surface to install control head.
- 3) Carefully install control head into dash and attach rear bracket. Check to make sure wires are not dislodged or pinched between the rear bracket and the control head. Secure mounting bracket to dash with (3) 8-32 keps nuts.
- 4) Connect the blower switch to mating 5 terminal connector from wire harness.
- 5) Connect the two green wires to the terminals on the thermostat.
- 6) Connect the two 3 terminal connectors to the rotary heater valve and defrost controls by matching the red or green dots on the connectors.
- 7) Secure wire harness to prevent damage from movement while vehicle is in motion.



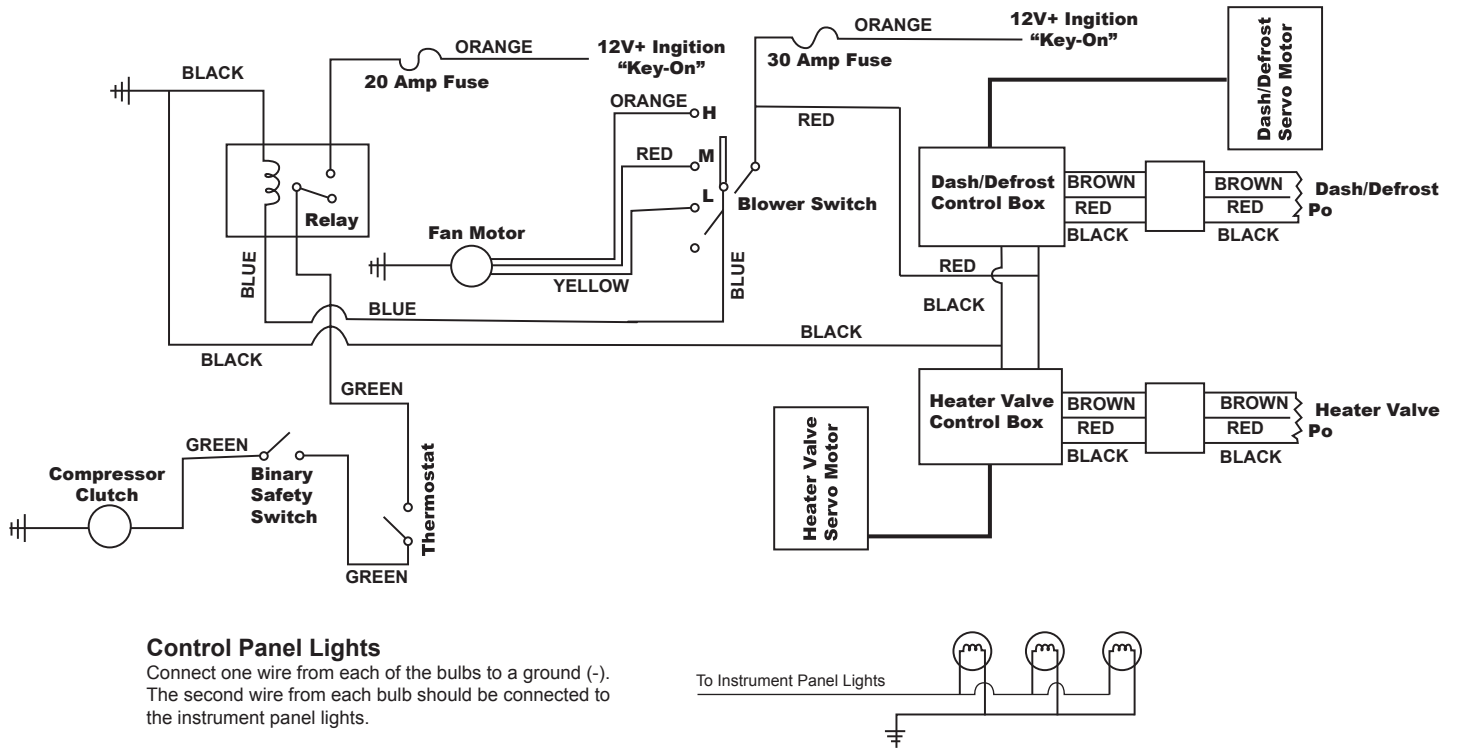
Installation of control assembly should now be complete. Refer to unit installation instructions provided in master kit to complete installation.



**Template For 4 Knob  
Rotary Control**



# WIRING DIAGRAM



This Area Intentionally left blank to allow for template  
on other side of instruction sheet to be cut out