



SCB766 INSTALLATION INSTRUCTIONS

Tools required:

- Jack and jack stands
- 13mm, 21mm socket and or wrench

Instructions:

1. Lift vehicle and support with jack stands under the rocker pinch welds.
2. Support the Rear Cradle with additional jacks in the areas circled as shown in **Image 1**.
It is recommended that you only replace the Centering Sleeves in pairs and not all four at the same time.
(This is **critical** because you will be removing the main supports that hold the Rear Cradle to the chassis)

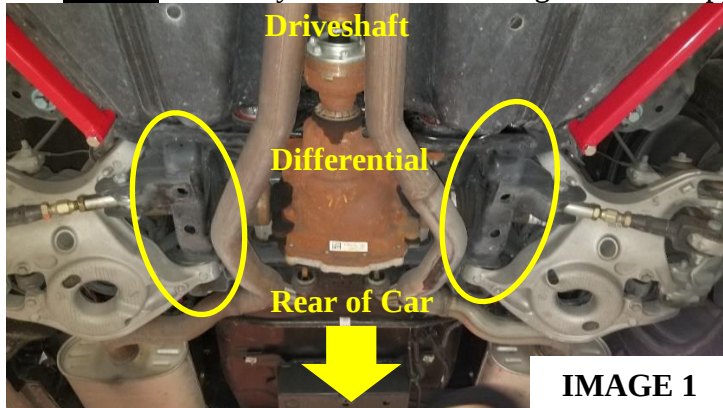


IMAGE 1

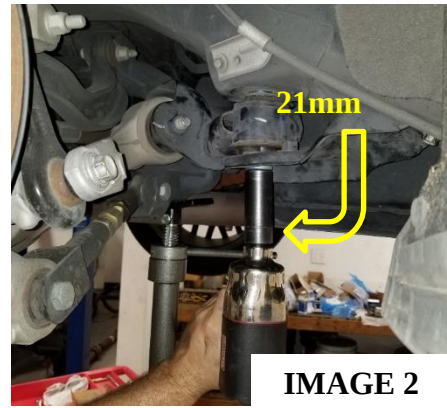


IMAGE 2

3. With a 21mm socket, remove the Front Cradle bolt and using a 13mm to remove the two bolts that hold on the Front Cradle Plate. as shown in **Image 2 and 3**.
4. Insert the Sleeve in through the bottom of the Bushing as shown in **Image 4**. Start to thread the main Cradle Bolt, but don't tighten it yet.

(NOTE: Use the supplied grease to lubricate the sleeve in order to insert it easier. You should also lubricate the shaft of the bolt to help with installation.)

5. Remove the Rear Cradle Bolt with a 21mm socket as shown in **Image 5**.



IMAGE 3



IMAGE 4

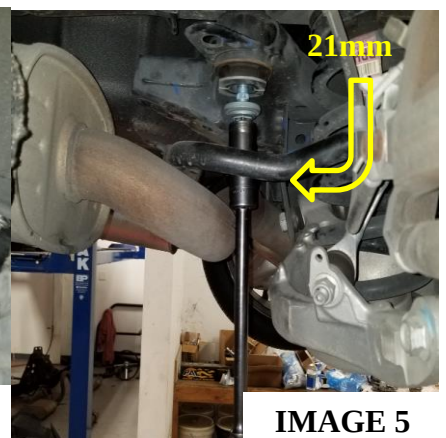


IMAGE 5

6. Using the provided Grease Packet, lubricate the tapered end of the Rubber Sleeve (as shown in **Image 6**) and insert it in through the bottom of the Rear Bushing, as shown in **Image 7**. The Centering Sleeve will be fully inserted when there is no longer resistance pushing it into the Bushing.

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(NOTE: Included is a large M14 bolt and washer, this can be used to help start the rubber sleeves if you cannot press them in place by hand (IMAGE 8), once they have been started, remove the bolt and insert the sleeve the rest of the way.)

7. **DO NOT** tighten any bolts until the installation is complete and all bolts have been partially threaded.
(To assist aligning the Main Cradle Bolts you can carefully use a prybar to help position the Cradle)
8. Torque the main Cradle Bolts to 129lbft and torque the Cradle Plate Bolts to 40lbft, lower car carefully to the ground.



IMAGE 6



IMAGE 7

(NOTE: these components were designed to be installed without removing the Cradle from the vehicle, although they can be installed if the cradle has been completely removed from the car, by simply dropping the sleeves in from the top side of the Bushings.)



IMAGE 8

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